

Date: Thursday, 05/04/2007 7:13:31 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 412 X-TUBE INST,LOW NARROW FWD		
Job Number	: 31641	Part Number	: D412664105		
Estimate Number	: 12816	Drawing Number	: D412-664 UNDER REV		
P.O. Number	: N/A	Project Number	: N/A		
This Issue	: 05/04/2007	S.O. No.	: N/A		
Prsh Rev.	: NC	Drawing Revision	: U/R		
First Issue	: N/A	Material	: N/A		
Previous Run	: N/A	Due Date	: 05/04/2007	Qty:	1 Um: Each
Written By					
Checked & Approved By					
Comment	: Est Rev:A New Issue 07-04-05 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL SEND TO CUSTOMER AFTER APPROVAL RECEIVED ALONG WITH RFD DECL. 		
2.0	PACKAGING 1	PACKAGING RESOURCE #1 		
3.0	D412664145	Crosstube 412 Low 		
4.0	AN635A	BOLT 		
5.0	AN636A	Bolt 		

Date: Thursday, 05/04/2007 7:13:31 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 X-TUBE INST,LOW NARROW FWD

Job Number: 31641

Part Number: D412664105

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L6 Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M101660 -

7.0 AN960JD616 Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Batch: M102824 - M103395 -

C. J. Dayley/05

8.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10/04/05

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-105

10/04/05 (1)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/04/05

Job Completion



10/04/05

SEE ITEM #1 BEFORE COMPLETION

10/04/05

DART			
TRANSPORT CANADA APPROVAL #09-09			
P/N	D412-664-105	CHG	CHG001
DESC.	Crosstube Low Fwd	SIC	SH01-9
LOT	B31137	SIC	SR01298NY
MODEL	Bell 412	SIC	
MADE IN CANADA			